Maxxam™ FR H10 T/20 V2 Grey 70

Polypropylene Homopolymer

Key Characteristics

Product Description			
Maxxam™ FR flame-retardant polyolefin compounds and masterbatches meet stringent flammability performance requirements defined by industry agencies, including Underwriters Laboratories UL 94 V-2, performance ratings.			
General			
Material Status	• Commercial: Active		
Regional Availability	• Europe		
Filler / Reinforcement	• Mineral, 20% Filler by Weight		
Features	• Flame Retardant • Good Heat Resistance	• Good Processability • Good Stiffness	• Good Strength • High Flow
Uses	• Automotive Applications • Consumer Applications	• Electrical/Electronic Applications • General Purpose	• Household Goods • Industrial Applications
RoHS Compliance	• RoHS Compliant		
Appearance	• Grey		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.13 g/cm³	1.13 g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12 g/10 min	12 g/10 min	ISO 1133
Mechanical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Modulus	326000 psi	2250 MPa	ISO 527-2/1
Tensile Stress	4060 psi	28.0 MPa	ISO 527-2/50
Tensile Strain [2] (Yield)	4.0 %	4.0 %	ISO 527-2
Impact	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Notched Izod Impact Strength	1.3 ft·lb/in²	2.7 kJ/m²	ISO 180/A
Thermal	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Melting Temperature	320 to 329 °F	160 to 165 °C	Internal Method
Flammability	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Flame Rating (0.06 in (1.6 mm))	V-2	V-2	UL 94
Glow Wire Flammability Index			IEC 60695-2-12
0.08 in (2.0 mm)	1760 °F	960 °C	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	1.0 to 2.0 hr	1.0 to 2.0 hr
Rear Temperature	347 to 365 °F	175 to 185 °C
Middle Temperature	356 to 374 °F	180 to 190 °C
Front Temperature	365 to 383 °F	185 to 195 °C
Nozzle Temperature	374 to 392 °F	190 to 200 °C
Mold Temperature	176 °F	80 °C

Notes

[1] Typical values are not to be construed as specifications.

[2] 2.0 in/min (50 mm/min)

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